

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61327

Wednesday, August 18, 2010 11:06:39 AM



Page 2

Item ID: D3574-5

Accept



Setup Start



Revision ID:

Item Name: Cabin Floor Protector

Stop



Start Date: 8/18/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 8/20/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

Deburr if necessary.

140



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

150



Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

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Page 3

Wednesday, August 18, 2010 11:06:39 AM

Item ID:	D3574-5	Accept		Setup	Start		
Revision ID:							
Item Name:	Cabin Floor Protector				Stop		
Start Date:	8/18/2010	Start Qty:	2.00		Cust Item ID:		
Required Date:	8/20/2010	Req'd Qty:	2.00		Customer:		
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	QC21- Final Inspection - Work Order Release	0.00							10/08/1998
QC 	Memo	0.00							MF 10-8-19

Quality Control

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Picklist Print

Wednesday, August 18, 2010 11:06:39 AM

Page 1

Work Order ID: 61327



Parent Item: D3574-5



Parent Item Name: Cabin Floor Protector

Start Date: 8/18/2010

Required Date: 8/20/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No				sf	2,885.923	33.6	67.23362		18/08/10	

GE PLASTICS LEXAN SHEET



Location	Loc Qty	Loc Code
MAT	2885.9238	
114032	467.9238	
115261	2418	115261

18/08/10

2

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DART AEROSPACE LTD		Work Order:	61327
Description: Cabin Floor Protector		Part Number:	D3574-5
Inspection Dwg: D3574	Rev: B		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.004	X		V	HB02
7.37	+/-0.030	7.37	X		T	HB01
11.00	+/-0.030	11.00	X		T	
15.25	+/-0.030	15.25	X		T	
25.87	+/-0.030	25.87	X		T	
39.75	+/-0.030	39.74	X		T	
44.75	+/-0.030	44.75	X		T	
49.11	+/-0.030	49.11	X		T	
51.11	+/-0.030	51.11	X		T	
1.75	+/-0.030	1.75	X		T	
58.38	+/-0.030	58.38	X		T	
63.50	+/-0.030	63.50	X		T	
65.25	+/-0.030	65.25	X		T	
11.87	+/-0.030	11.87	X		T	
14.75	+/-0.030	14.75	X		T	
26.00	+/-0.030	26.00	X		T	
40.87	+/-0.030	40.87	X		T	
45.00	+/-0.030	45.06	X		T	
48.00	+/-0.030	48.00	X		T	
55.13	+/-0.030	55.13	X		T	
58.38	+/-0.030	58.38	X		T	
61.25	+/-0.030	61.25	X		T	
61.88	+/-0.030	61.88	X		T	
64.63	+/-0.030	64.63	X		T	
7.63	+/-0.030	7.63	X		T	
11.00	+/-0.030	11.06	X		T	
22.50	+/-0.030	22.50	X		T	
35.13	+/-0.030	35.13	X		T	
36.50	+/-0.030	36.50	X		T	
40.00	+/-0.030	40.00	X		T	
41.88	+/-0.030	41.88	X		T	
43.63	+/-0.030	43.63	X		T	
6.75	+/-0.030	6.75	X		T	

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DART AEROSPACE LTD	Work Order:	01327
Description: Cabin Floor Protector	Part Number:	D3574-5
Inspection Dwg: D3574	Rev: B	Page 2 of 2

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>B</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: 10-8-19	Date: 10/08/19	Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	08.07.31	1.13 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	AA

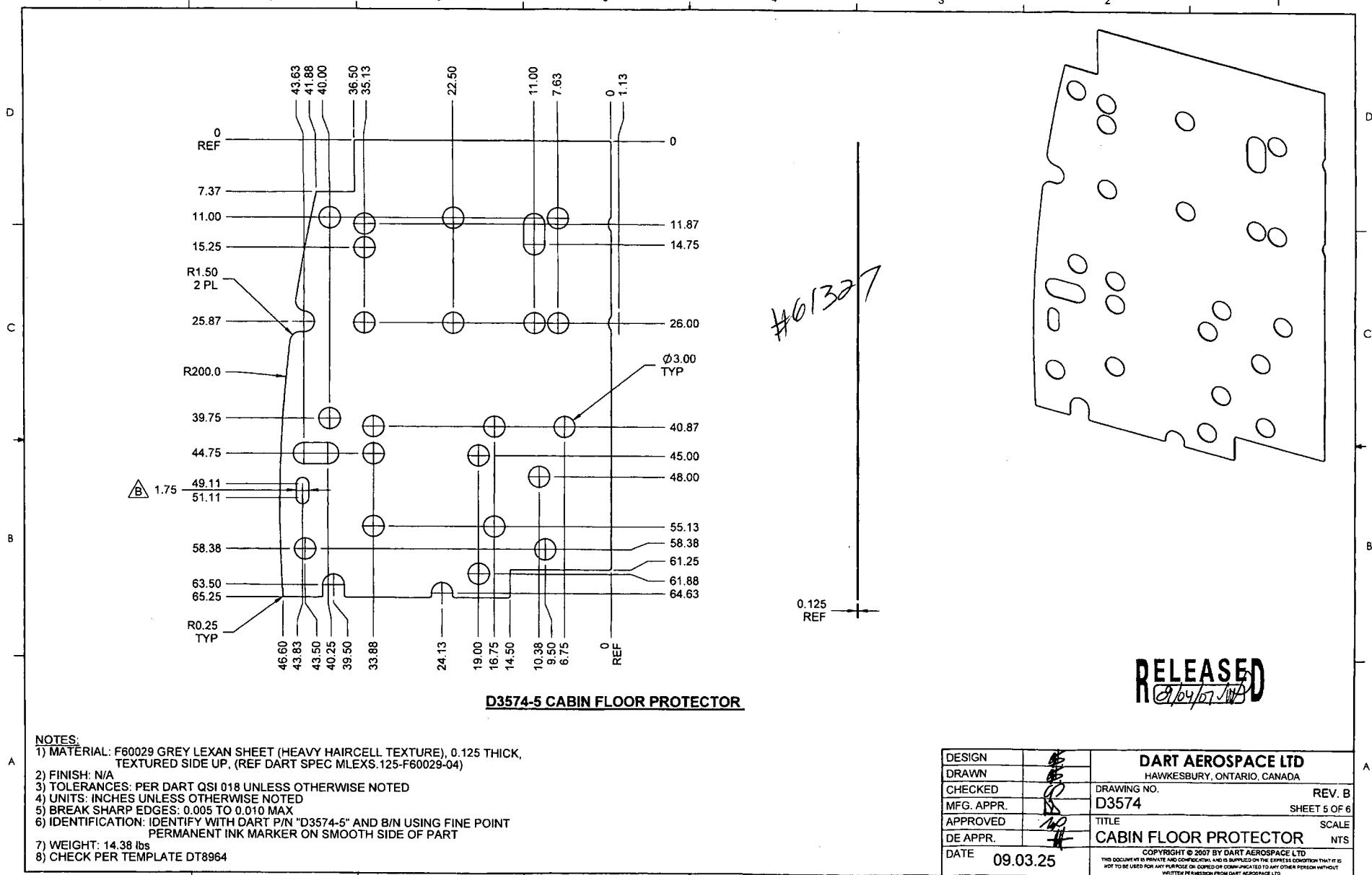
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D3574-5 CABIN FLOOR PROTECTOR

NOTES:

1) MATERIÁL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,
TEXTURED SIDE UP. (REF DART SPEC MLEXS.125-F60029-04)

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3574-5" AND B/N USING FINE POINT
PERMANENT INK MARKER ON SMOOTH SIDE OF PART

7) WEIGHT: 14.38 lbs

8) CHECK PER TEMPLATE DT8964

DESIGN	<u>55</u>	DART AEROSPACE LTD		
DRAWN	<u>65</u>	HAWKSLEY, ONTARIO, CANADA		
CHECKED	<u>Q</u>	DRAWING NO.	REV. B	
MFG. APPR.	<u>Q</u>	D3574	SHEET 5 OF 6	
APPROVED	<u>MO</u>	TITLE	SCALE	
DE APPR.	<u>H</u>	CABIN FLOOR PROTECTOR NTS		
DATE	09.03.25	COPYRIGHT © 2007 BY DART AEROSPACE LTD		
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